

# Filling the fReactor Classic before your reaction

Assemble the entire chain of fReactor modules on the heating stage with feed & exit lines and blanking plugs

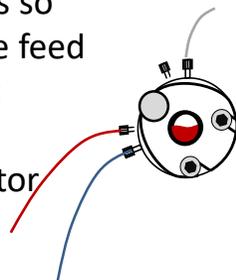
Can tolerate small bubbles of residual gas?  
Have an excess of one component?

Yes

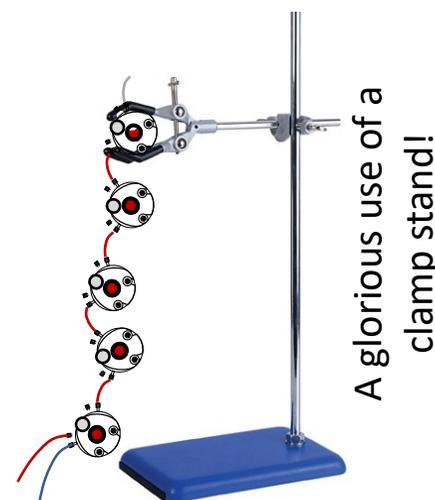
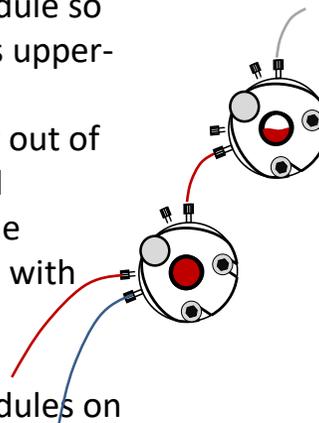
Run the feedlines so there is no air in the feed pipes up to the first module. Switch one flowrate to 5ml/min and run for around 5min.

No

- Run the feed pumps so there is no air in the feed pipes up to the first module
- Hold the first fReactor module vertically
- Set a flow rate of 1-2ml/min on one of the feeds and watch the level gradually fill in the fReactor module



- As the level rises, rotate the fReactor module so the outlet port is uppermost
- This will push air out of the exit hole and completely fill the fReactor module with liquid
- Repeat!
- Reinstall the modules on the fReactor heating stage



**TIP:** Want to ensure you have no leaks? Have an air-sensitive reaction? Use a Back Pressure Regulator after the last stage (or temporarily crimp the outlet tube). Running one of the feed pumps will highlight any leaks.